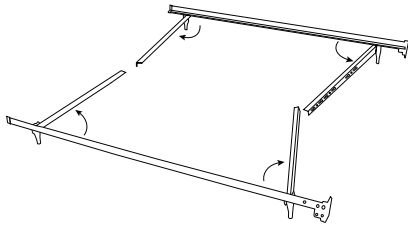


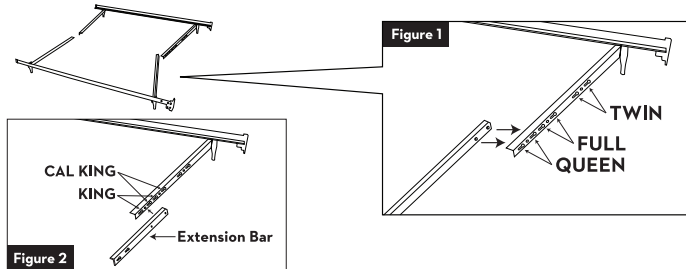
STRUCTURES™ ASSEMBLY INSTRUCTIONS

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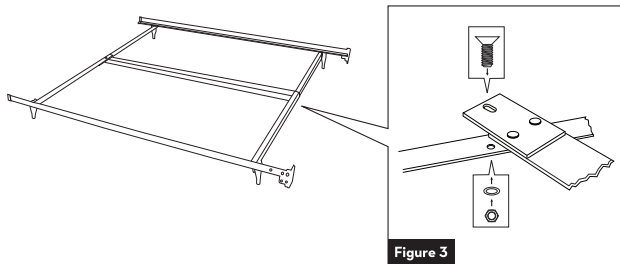
- 1** Swing out cross arms to 90 degrees.



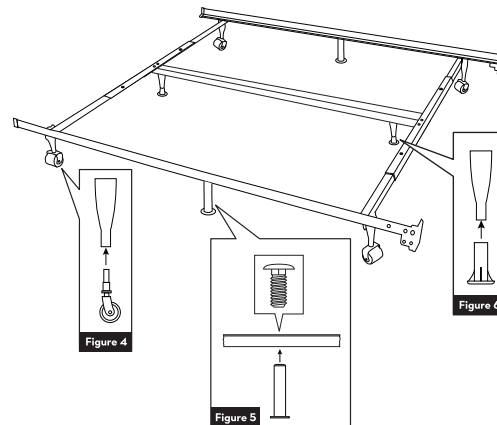
- 2** Place rivets of the cross arms and extension bars into appropriate key holes as shown in Figure 1, then slide to lock into place. The extension bar is required for King and Cal King sizes (see Figure 2).



- 3** Attach center support bar on top of cross arms as shown in Figure 3. Make sure the bar is centered and that bolts are securely fastened at each end.



- 4** Install wheels and glides as shown in Figures 4, 5 and 6.



Failure to follow these warnings and assembly instructions could result in serious injury or death. Read all instructions before assembling bed frame. Keep the assembly instructions for future use. Before each usage or assembly, inspect bed frame for damaged hardware, loose joints, missing parts or sharp edges. DO NOT use the bed frame if any parts are missing or broken. Contact the manufacturer for replacement parts and instructional literature if needed. DO NOT substitute parts. Check fasteners and rivets periodically for tightness and positioning.